

Parts Manual



Coronet RD Series

Riding Mowers

15.5HP Product

Mfg. No. Description

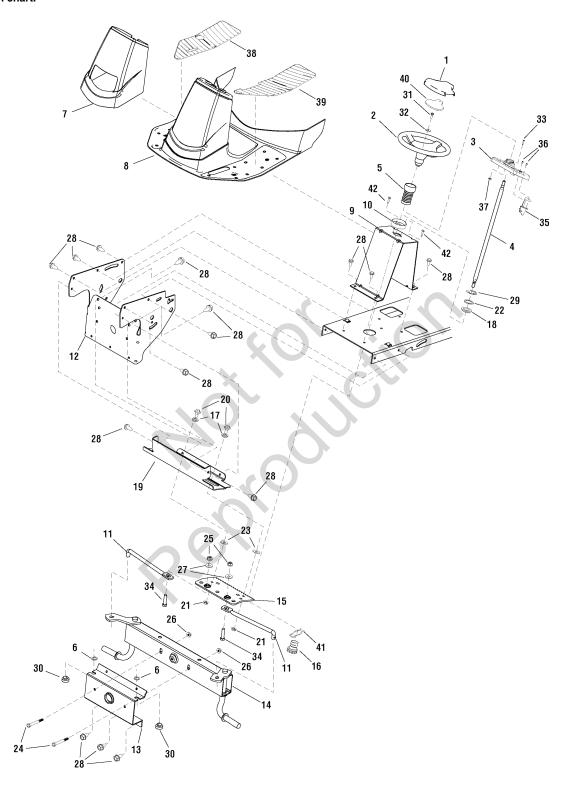
7800354 Coronet RD, 15.5HP Hydro (CE) 7800355 Coronet RD, 15.5HP Hydro (CE, FR)

17.5HP Product

Mfg. No. Description

7800358 Coronet RD, 17.5HP Hydro (CE) 7800359 Coronet RD, 17.5HP Hydro (CE, FR)

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The above parts group applies to the following Mfg. Nos.:

7800354 - Coronet RD

7800355 - Coronet RD

7800358 - Coronet RD

Steering Group

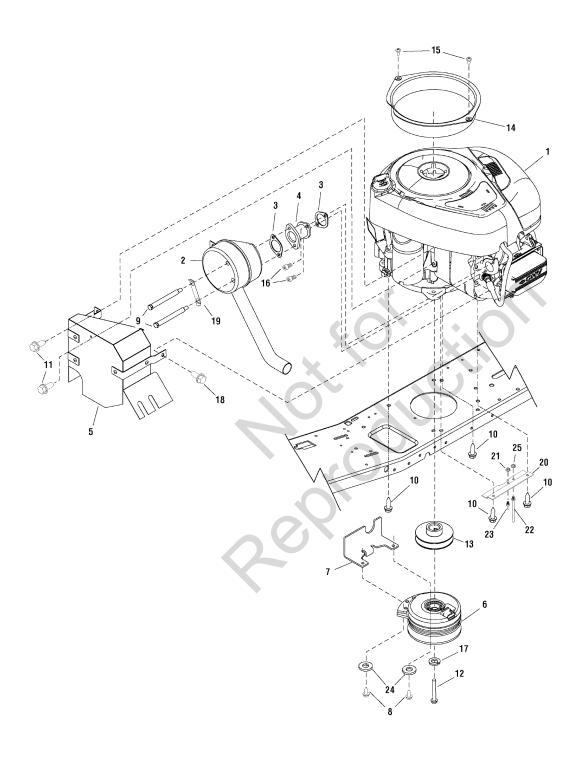
Steering	g Group		
REF NO	PART NO.	QTY.	DESCRIPTION
1	729275	1	COVER, INTEGRA
2	727627	1	ST WHEEL INTEGRA - HARD
3	885022	1	FOOTREST CAP
4	885106	1	SHAFT, STEERING - LONG
5	720563	1	BELLOWS
6	720173	2	WASHER.54.81 16G FLT
7	885062	1	FOOTREST SLEEVE - SIMPLICITY
8	885002	1	FOOTREST - PLASTIC
9	721950A	1	SUPPORT, STEERING
10	721966	1	BEARING, UPPER STEERING
11	726537A	2	LINK, DRAG
12	885036A	1	BRACKET, SUPPORT
13	729342A	1	BRACKET, AXLE FRONT
14	885081A	1	AXLE AND SPINDLE ASSY
15	721949A	1	RACK, STEERING
16	721971	1	GEAR, PINION
17	721973	2	ROLLER
18	721970	1	BEARING, LOWER STEERING
19	727201A	1	PLATE, GEAR MTG.
20	720107	2	BOLT, SHOULDER
21	720145	2	NUT.31-18 HEX FLG CTRLKZ
22	722584	1	WASHER-1-1.3 16G FLT
23	722622	2	WASHER, .328X1.062X.062 Z
24	720211	2	BOLT-HEX.31-24X2.75 PLAIN
25	720142	2	NUT.38-16 HEX FLG CTRLKZ
26	722395	2	NUT.31-24 FLANGELOCK Z-BL
27	722580	2	WASHER.39-1. 14G FLT
28	722858	13	SCREW312-18X.75
29	720117	1	RINGE-1.00D050T
30	727875	2	BUMPER-FRONT AXLE EPDM
31	720042	1	SCREW-THD.FORM.HEX.
32	722593	1	WASHER.34-1.2 11G FL
33	722863	1	SCREW
34	720192	2	BOLT-HEX.38-16x1.50 Z
35	885110	1	THROTTLE CONTROL
36	722841	2	SCREW Z/BL CHROMATE
37	885118	1	TINNERMAN CLIP
38	885102	1	FLOORMAT, RH
39	885103	1	FLOORMAT, LH
40	885223A	1	STEERING SUPPORT PLATE
41	721246	1	RETAINER - SPRING
42	729075	2	SCREW-TAPPING 10-16

Footnotes

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Engine & Electric Clutch Group - Briggs & Stratton

Engine	& Electric	Ciutci	n Group - Briggs & Stratton
REF NO	PART NO.	QTY.	DESCRIPTION
1	*	1	ENGINE - 15.5HP Briggs & Stratton Model 31A677, Type 0136-B1 For use on models 7800354 & 7800355
1	*	1	ENGINE - 17.5HP Briggs & Stratton Model 31A677, Type 0153-B1 For use on models 7800358 & 7800359
-	720393	3	TIE,STRAP-BLACK-5.38
2	885011	1	MUFFLER
3	720881	2	GASKET 272293
4	721405	1	ADAPTOR, MUFFLER
5	885128	1	ASSY-HEAT SHIELD
6	885107	1	ELECTRIC CLUTCH
7	885056A	1	ELEC PTO TORQUE STRAP
8	722858	2	SCREW
9	720105	2	BOLT - SHOULDER
10	720045	4	ENG. BOLT -3/8 X1.25
11	720664	2	SCREW.32-18X .88 HHWATAP
12	1960370	1	BOLT-HEX.43-20X2.50 Z-NYL
13	885096	1	STACK PULLEY M/D
14	885063	1	BAFFLE - ENGINE
15	720095	2	SHOULDER SCREW
16	720663	2	5/16-18 SOCKET HEAD
17	1918199	1	WASHER, LOCK
18	722866	1	SCREW.25-20X0.59 HEX
19	721064	1	LOCK-SCREW 223016
20	885041A	1	PLATE, BELT GUIDE
21	720139	1	NUT.31-18 HEX FLG SERLKZ
22	885078A	1	GUIDE, BELT LONG
23	885077	1	GUIDE, BELT SHORT
24	720163	2	WASHER .34.62 16G FLT
25	720146	1	NUT - 1/4-20

Footnotes

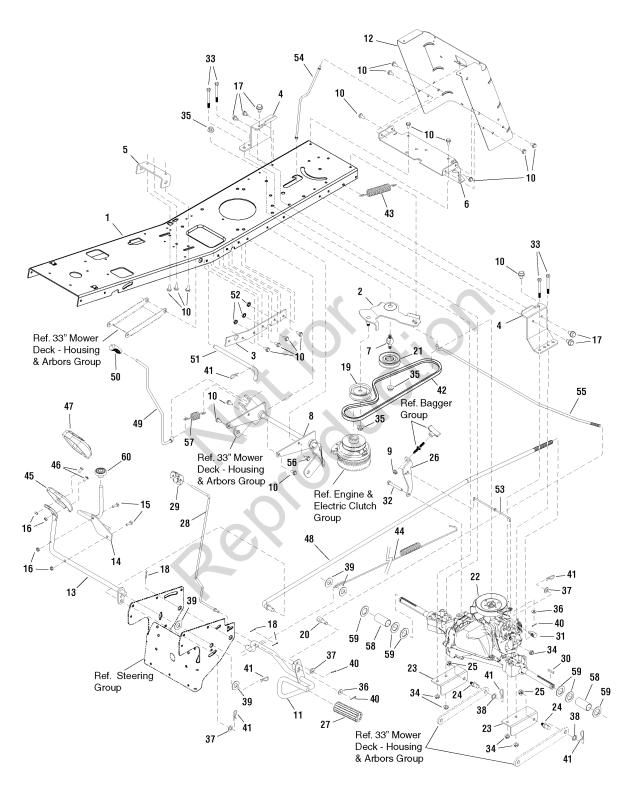
Note* See your local Briggs & Stratton distributor for parts & service.

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Drive Group

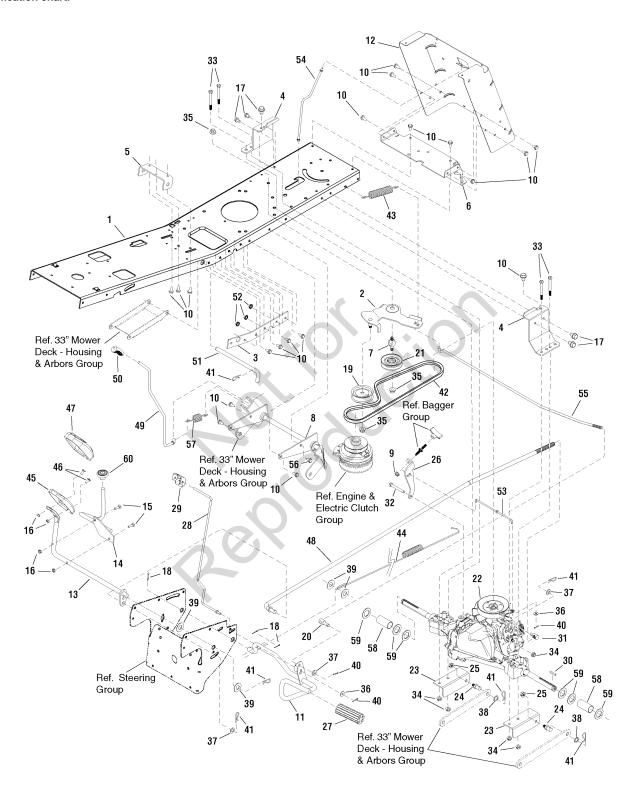
Diive	Toup		
REF NO	PART NO.	QTY.	DESCRIPTION
1	885058A	1	FRAME CHANNEL - PREMIUM
2	885069A	1	ARM - IDLER PULLEY ASSY
3	885168A	1	PLATE - REINFORCEMENT
4	885034A	2	BRACKET, TRANSAXLE
5	726515A	1	BRKT, FRONT HANGER PIVOT
6	727241A	1	PLATE, HITCH
7	885064	1	M/D IDLER STUD
8	885074A	1	WW LIFTER ASSEMBLY
9	720145	1	NUT.31-18 HEX FLG CTRLKZ
10	722858	18	SCREW 312-18X.75
11	885068A	1	WS ASM. PEDAL C/B
12	885116A	1	PLATE, REAR
13	885070A	1	WW HYDRO ARM ASSY
14	885089A	1	WW REVERSE PEDAL ASSY
15	720065	2	BOLT, CARRIAGE 1/4"
16	720133	4	NUT, 1/4"
17	720358	5	SCREW312-18X.75
18	720389	3	PIN, COTTER
19	722031	1	PULLEY - IDLER - BACKSIDE
20	721353	1	NUT-ADJUSTING
21	722009	1	IDLER PULLEY - FIXED
22	885030	1	TRANSMISSION - HYDRO GEAR
23	885053A	2	BRKT, REAR HANGER R.H.
24	721221	2	PIN - THREADED SHLDR
25	720142	2	NUT.38-16 HEX FLG CTRLKZ
26	885031A	1	BRKT - TORQUE STRAP
27	720257	1	CLUTCH & BRAKE PEDAL
28	885104	1	ROD, PARKING BRAKE
29	885026	1	PARKING BRAKE KNOB
30	720650	2	SQUARE KEY
31	885076	1	ADJUSTING NUT
32	720215	1	BOLT-HEX .31-18X2.50 P&OIL
33	720216	4	BOLT-HEX .31-18X3.00PO&L
34	720145	4	NUT.31-18 HEX FLG CTRLKZ
35	720148	3	NUT.38-16 FLANGELOCK ZINC
36	720159	2	WASHER .26.75 16G FLT
37	720166	3	WASHER
38	720173	2	WASHER .54.81 16G FLT
39	727938	4	WASHER
40	720387	3	PIN,COTTER .094x0.75L
41	720069	5	PIN-HAIR .56D092T
42	885015	1	BELT - 33" DRIVE

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Drive Group

REF NO	PART NO.	QTY.	DESCRIPTION
43	722446	1	SPRING, EXT
44	885017	1	SPRING - EXTENSION BRAKE
45	885037A	1	HYDRO PEDAL
46	720048	2	CARRIAGE BOLT
47	885086	1	PAD, HYDRO PEDAL
48	885055	1	ROD - SHIFT LINK
49	885048	1	LEVER, LIFT DECK
50	727798	1	GRIP .50 DELUXE- BLACK
51	721979	1	HANGER - PIN
52	720139	4	NUT. 31-18 HEX FLG SERLKZ
53	885059	1	ROD - ROLL RELEASE
54	885095	1	ROD, BATTERY
55	727869	1	ROD - CLUTCH LINK
56	722867	1	SCREW
57	727619	1	SPRING, EXTENSION
58	725228	2	SPACER
59	722598	6	WASHER
60	885079	1	HYDRO REVERSE PEDAL PAD

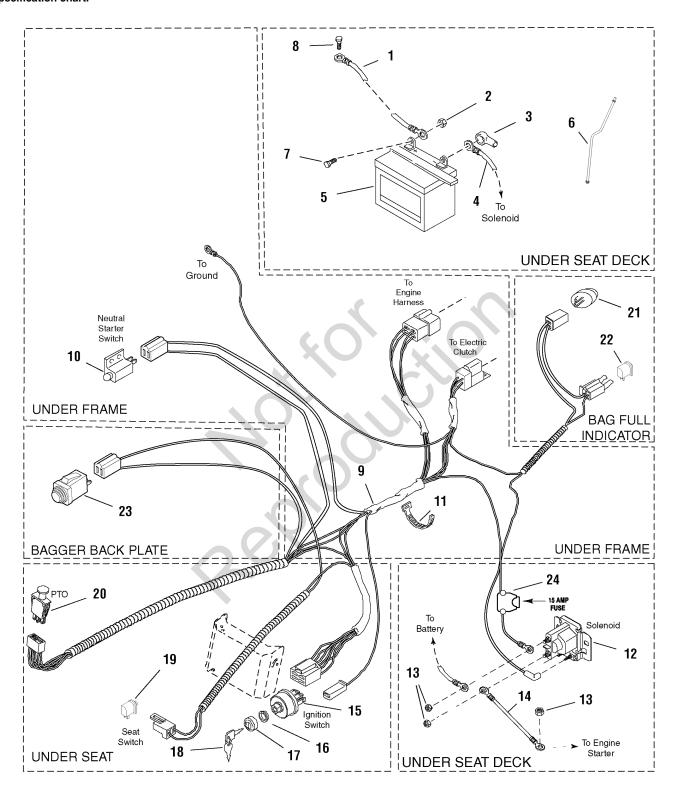
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Electrical Group

	a. G. Gap		
REF NO	PART NO.	QTY.	DESCRIPTION
1	729388	1	Battery Cable - Negative
2	720123	2	Wingnut
3	720588	1	Boot - Battery - Pos
4	720345	1	Battery Cable - Positive
5	1740463	1	Battery
6	885095	1	Rod, Battery
7	720057	2	Bolt - Carriage
8	722851	2	Screw
9	885113	1	Wire Harness
10	1001575	1	Limit Switch
11	720393	3	Tie Strap
12	721615	1	Solenoid
13	722393	3	Nut
14	720348	1	Cable - Sol. to Starter
15	721108	1	Ignition Switch
16	720889	1	Nut - Igntion Switch
17	727338	1	Cap - Ignition
18	720240	2	Keys
19	1720411	2	Seat Switch
20	1722887	1	PTO Switch
21	885154	1	BUZZER
22	1720411	1	SWITCH - BAG FULL
23	727831	1	BAGGER SWITCH
24	722977	1	FUSE - 15 Amp

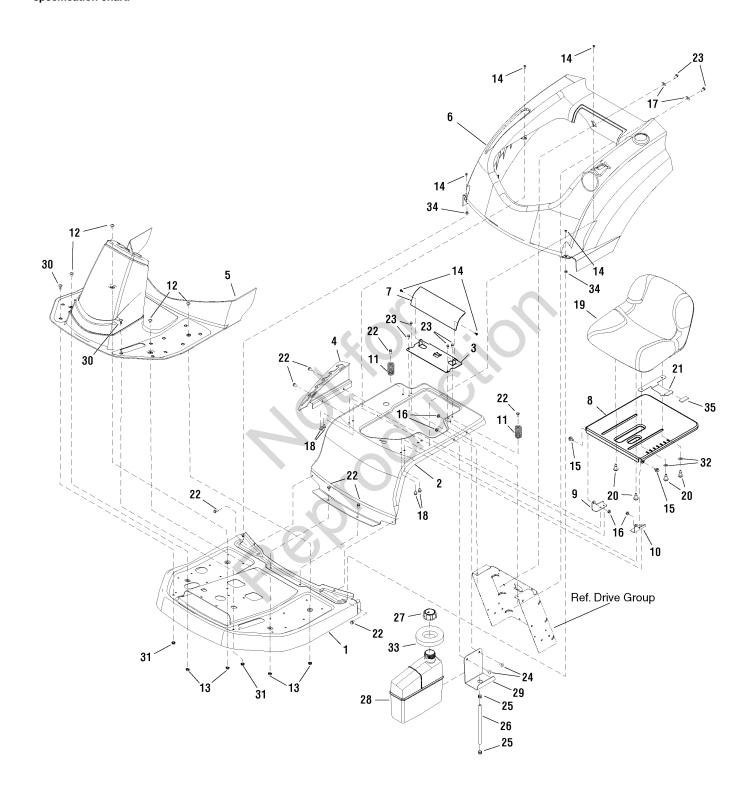
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Seat, Body, Dash & Fuel Tank Group

Seal, B	ouy, Dasn	<u> a rue</u>	тапк Group
REF NO	PART NO.	QTY.	DESCRIPTION
1	885003C	1	FOOTREST
2	885001A	1	SEAT SUPPORT
3	885009A	1	SEAT SUPPORT COVER
4	885091A	1	DECK LIFT INDEX ASSY
5	885002	1	FOOTREST - PLASTIC
6	885024	1	BODY - PLASTIC - SIMPLICITY
7	885027	1	BATTERY COVER - SIMPLICITY
8	885010A	1	SEAT BRACKET
9	885060A	1	SEAT SUPT. BRKT. RH
10	885061A	1	SEAT SUPT. BRKT. LH
11	722411	2	SPRING - SEAT
12	720049	4	BOLT-CRG.31-18X1.12
13	720139	4	NUT
14	720095	6	BOLT, SHOULDER SELF TAP
15	720102	2	BOLT-SHD .32-18X .375D
16	720145	4	NUT
17	720159	2	WASHER
18	720358	4	SCREW
19	885172	1	SEAT - PREMIUM
20	885108	4	SHOULDER BOLT
21	885100A	1	LEVER - SEAT ADJ.
22	722858	8	SCREW312-18X.75
23	722866	6	SCREW .25-20x0.59 HEX
24	720049	2	CARRIAGE BOLT
25	721403	2	HOSE CLAMP - YELLOW
26	729007	1	FUEL LINE
27	727333	1	FUEL CAP
28	885006	1	TANK, FUEL 1.6 GAL.
29	885101A	1	BRACKET, FUEL TANK
30	720048	2	BOLT, CARRIAGE 1/4"
31	720132	2	NUT
32	720173	2	WASHER .54.81 16G FLT
33	721609	1	FOAM BAFFLE
34	720140	4	NUT
35	885215	1	GRIP - SEAT ADJ. LEVER

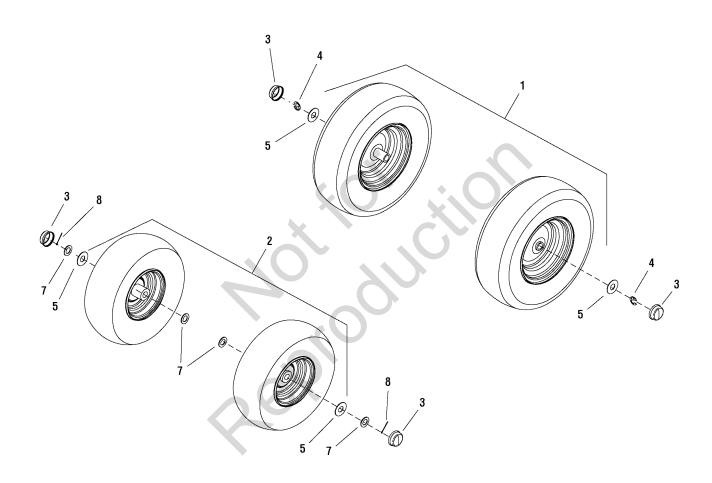
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Wheel & Tire Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	885029	2	REAR TIRE ASSY - 16/650
2	885028	2	FRONT TIRE ASSY - 13/500
3	721318	4	HUB CAP
4	720010	2	RINGE750D050T
5	722620	4	WASHER - FLAT
7	722617	4	WASHER - FLAT
8	720390	2	PIN-COTTER.13D880L



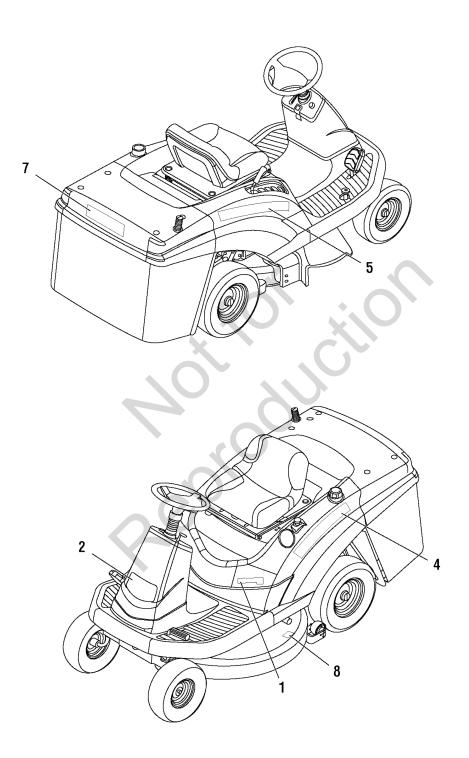
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Decals Group - Brand & Model

	•		
REF NO	PART NO.	QTY.	DESCRIPTION
1	885206	1	DECAL, Model Name 15.5 HP 15.5HP MODELS ONLY
1	885219	1	DECAL, Model Name 17.5 HP 17.5HP MODELS ONLY
2	885207	1	DECAL, Nose
4	885208	1	DECAL, Stripe, LH
5	885209	1	DECAL, Stripe, RH
7	1722551	1	DECAL, Bagger Cover
8	885204	1	DECAL, Deck Width



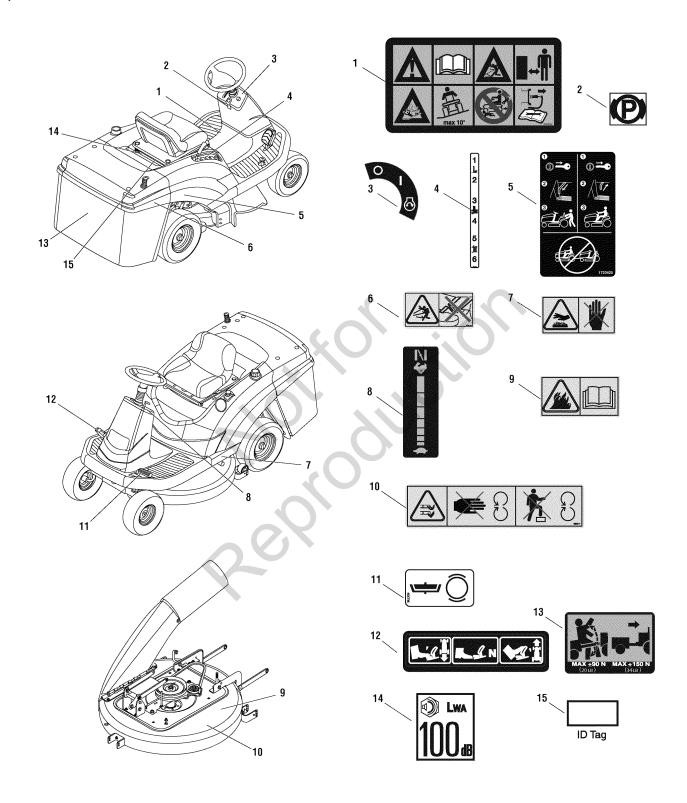
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Decals Group - Common & Safety

REF NO	PART NO.	QTY.	DESCRIPTION
1	48x4032	1	DECAL - Operating Instructions
2	48x726	1	DECAL - Parking Brake
3	1722806	1	DECAL - Ignition Switch
4	885170	1	DECAL - Cutting Height
5	1723425	1	DECAL - Roll Release
6	1721107	1	DECAL - Discharge Tube
7	885216	1	DECAL - Hot Surface
8	885171	1	DECAL - Throttle Control
9	885218	1	DECAL - Fire Hazard
10	885217	1	DECAL - Sever Hazard
11	48x736	1	DECAL - Brake/Clutch
12	885169	1	DECAL - Speed Control
13	48x511	1	DECAL - Draw Bar Load
14	48x5911	1	DECAL - Noise Level
15	*	1	ID TAG



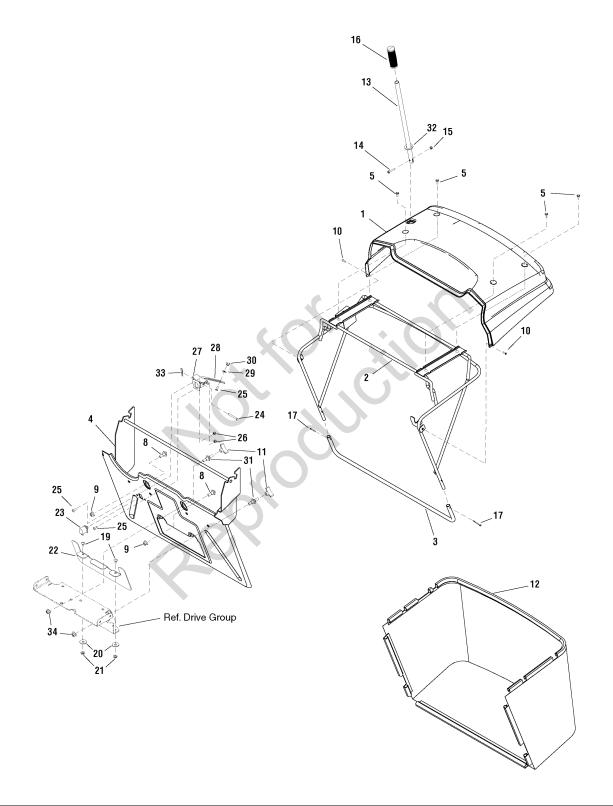
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Bagger Group

Баууег	Group		
REF NO	PART NO.	QTY.	DESCRIPTION
1	885025	1	BAGGER COVER - SIMPLICITY
2	885097A	1	BAG FRAME ASSY
3	885099A	1	BAG FRAME LOWER
4	885082A	1	WW REAR PLATE - BAGGER ASSY
5	885131	4	SCREW, SELF TAP
8	885114	2	BOLT - SHOULDER
9	720606	2	NUT
10	885129	2	SCREW - BAGGER COVER
11	725489	2	KNOB
12	885098	1	BAG
13	885162A	1	HANDLE, BAGGER
14	720033	1	SCREW
15	720146	1	NUT
16	721994	1	GRIP
17	720387	2	COTTER PIN
19	720049	2	CARRIAGE BOLT
20	720609	2	WASHER
21	720145	2	NUT
22	722004	1	BAFFLE, RUBBER
23	1720411	1	SWITCH - BAG FULL
24	1960607	1	PIN
25	720057	3	CARRIAGE BOLT
26	722393	2	NUT
27	1727427A	1	BRACKET - BAG FULL
28	1727428A	1	LEVER - BAG FULL INFICATOR
29	720159	1	WASHER
30	720123	1	WINGNUT
31	885065	2	SCREW, SELF TAPPING
32	722620	1	WASHER, HANDLE
33	1960221	1	HAIRPIN
34	720145	2	NUT

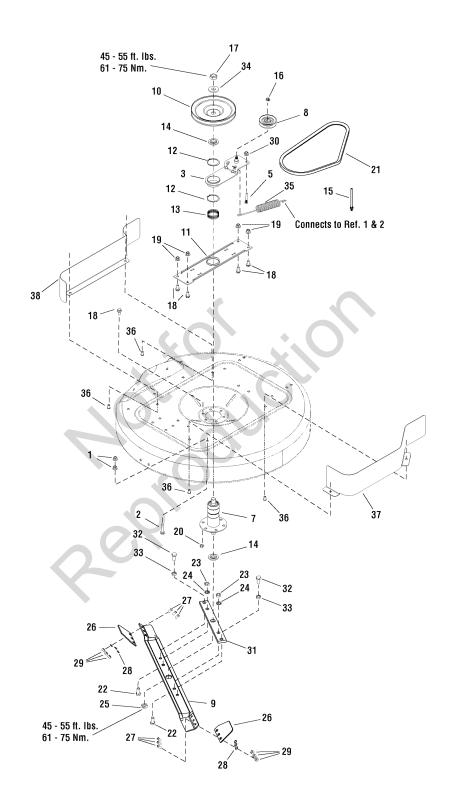
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33" Mower Deck - Arbors Group

33 IVIO	wer Deck -	Arbor	s Group
REF NO	PART NO.	QTY.	DESCRIPTION
1	720145	2	NUT.31-18 HEX FLG CTRLKZ
2	7090700	1	BOLT
3	885073C	1	BLADE IDLER BRACKET - EXPORT
5	721293	1	BELT GUIDE
7	7052917C	1	SPINDLE ASSY
8	722009	1	IDLER PULLEY - B/D
9	7019523	1	BLADE, 33"
10	885019	1	PULLEY, 33" INPUT
11	7038018C	1	SPINDLE BRACE
12	7010740	2	RING, RETAINING
13	7012670	1	TOLERANCE RING
14	7014407	2	SPINDLE WASHER
15	885078A	1	GUIDE, BELT LONG
16	720148	1	NUT.38-16 FLANGELOCK ZINC
17	7074467	1	NUT.75-16 HEX JAM
18	7091588	10	BOLT 3/8-16
19	7091619	4	LOCKNUT 3/8-16
20	7091585	6	NUT
21	885018	1	BELT, 33" BLADE DRIVE
22	7090392	2	BOLT 1/2-20X1.25
23	7090559	2	NUT 1/2-20
24	7090509	2	LOCKWASHER
25	7090356	1	NUT
26	885054C	2	33" AIR LIFT
27	7090228	6	SCREW
28	7090391	6	WASHER
29	7091297	6	NUT
30	720139	1	NUT.31-18 HEX FLG SERLKZ
31	7037751C	1	HOLDER, BLADE
32	7090491	2	BOLT
33	7091939	2	NUT
34	7032028	1	WASHER
35	885221	1	SPRING, EXTENSION PTO
36	720049	4	CARRIAGE BOLT
37	885133C	1	GUARD - LH (For use on Models 7800355 & 7800358 Only)
38	885132C	1	GUARD - RH (For use on Models 7800355 & 7800358 Only)

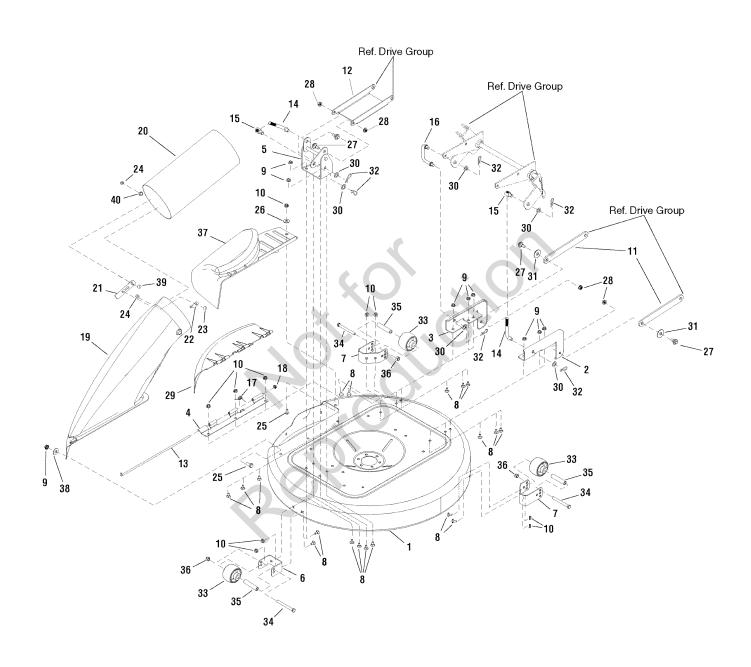
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33" Mower Deck - Housing & Arbors Group

33" Mower Deck - Housing & Arbors Group									
REF NO	PART NO.	QTY.	DESCRIPTION						
1	885232C	1	BLADE HOUSING KIT, 33" (Kit Includes Safety Decals)						
2	885045C	1	BRACKET, TOP DECK LH						
3	885047C	1	BRKT, TOP DECK RH						
4	885094C	1	HINGE - MULCHING COVER						
5	885075C	1	ADJUST PLATE ASSY						
6	7033570C	1	FRT. ANTI SCALP BRACKET						
7	7033571C	2	REAR ANTI SCALP BRACKET						
8	720049	19	BOLT-CRG.31-18X0.62						
9	720139	13	NUT.31-18 HEX FLG SERLKZ						
10	720145	9	NUT.31-18 HEX FLG CTRLKZ						
11	885039C	2	ARM, REAR						
12	885052C	1	HANGER, FRONT						
13	7026234	1	ROD DEFLECTOR						
14	885046	2	ADJ. LIFT LINK ROD						
15	885115	2	NUT, ADJUSTING						
16	885105	1	ROD, LIFT - FIXED						
17	885227	1	SPRING - DEFLECTOR						
18	7026483	1	PUSH CAP						
19	885005	1	REAR DISCHARGE CHUTE						
20	885066	1	UPPER CHUTE EXTENSION						
21	720552	1	RUBBER STRAP						
22	720543	1	PIN						
23	720048	1	BOLT, CARRIAGE 1/4"						
24	720146	1	NUT						
25	720053	3	BOLT-CRG.31-18X0.75						
26	720161	1	WASHER						
27	720104	4	BOLT SHOULDER						
28	720142	4	NUT.38-16 HEX FLG CTRLKZ						
29	885016	1	COVER, MULCH						
30	722578	6	WASHER						
31	722585	2	WASHER.51-1.5 16G FL						
32	720069	6	PIN-HAIR .56D092T						
33	7019190	3	ANTI SCALP WHEELS						
34	7091532	3	BOLT						
35	7015272	3	SLEEVE						
36	7091518	3	NUT						
37	885093	1	DEFLECTOR, CHUTE						
38	720163	2	WASHER .34.62 16G FLT						
39	720076	1	BOLT						
40	720132	1	NUT						

Footnotes

The above parts group applies to the following Mfg. Nos.:

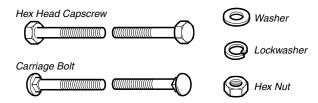
7800354 - Coronet RD

7800355 - Coronet RD

7800358 - Coronet RD

Hardware Identification & Torque Specifications

Common Hardware Types

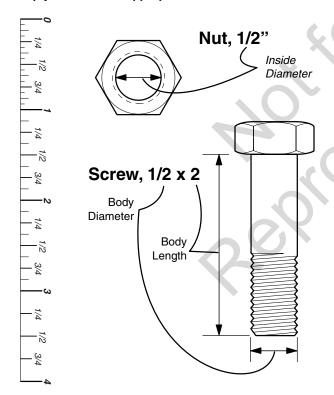


Standard Hardware Sizing

When a washer or nut is identified as 1/2", this is the Nominal size, meaning the inside diameter is 1/2 inch; if a second number is present it represent the threads per inch

When bolt or capscrew is identified as **1/2 - 16 x 2**", this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.



Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)

Hardware Grade	Ma	No arks rade 2	SAE Grade 5		SAE Grade 8	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	27	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- 2. Recommended seating torque values for locknuts:
 - a. for prevailing torque locknuts use 65% of grade 5 torques.
 - for flange whizlock nuts and screws use 135% of grade 5 torques.
- 3. Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Wrench & Fastener Size Guide



1/4" Bolt or Nut Wrench—7/16"



5/16" Bolt or Nut Wrench—1/2"



3/8" Bolt or Nut Wrench—9/16"



7/16" Bolt or Nut Wrench (Bolt)—5/8" Wrench (Nut)—11/16"



1/2" Bolt or Nut Wrench—3/4"





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